



The Do's and Don'ts of Delivering to Pumps

WHAT TO EXPECT WHEN DELIVERING TO A PUMP

Do's

- Always wear personal safety equipment around pumps.
- Be aware electricity can travel to the mixer if the boom becomes energized.
- Alert the operator of any hazards or obstructions.
- Use a spotter when approaching a concrete pump.
- Report any damage if you see a truck hit the pump.
- Alert the operator of foreign objects coming from mixer.
- Know where the emergency stop button is located on the pump.
- Alert the operator or stop the pump if air is sucked in through the hopper.
- Avoid standing next to the discharge elbow at the rear of the pump.
- Avoid overfilling the hopper.
- Be sure all personnel are a safe distance away before leaving the job.
- Alert the operator to any hydraulic leaks you might see.

Don'ts

- Never place material into the hopper until directed to do so by the operator.
- Never look into a hopper without safety glasses.
- Never let the material level fall low enough to allow air to enter the delivery system.
- Never stand between the pump and a mixer truck.
- Never take your eyes off the spotter when backing to a concrete pump.
- Never stand on or allow anyone to stand on the hopper grate of a pump.
- Never wash out into the hopper.
- Never drive under the boom of a pump.
- Never stand on or straddle concrete delivery line.
- Never stand near placing line when it is being opened.

For more safety and concrete pumping information:

**American Concrete Pumping Association | 606 Enterprise Drive | Lewis Center, OH 43035
P: 614.431.5618 | www.concretepumpers.com**